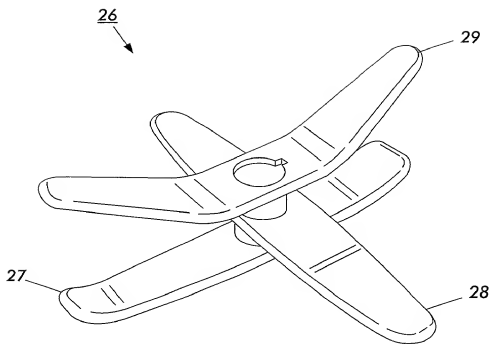


FIG. 1
PRIOR ART



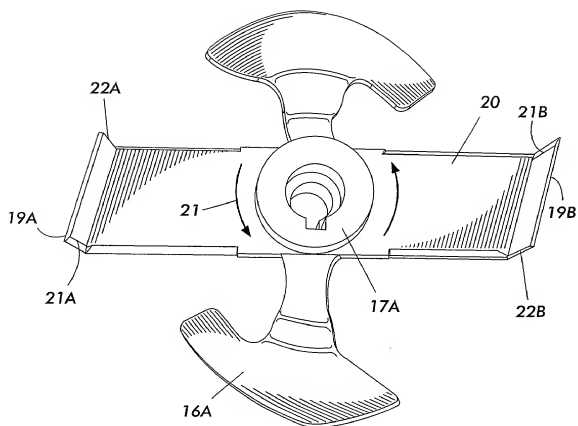


FIG. 3
PRIOR ART

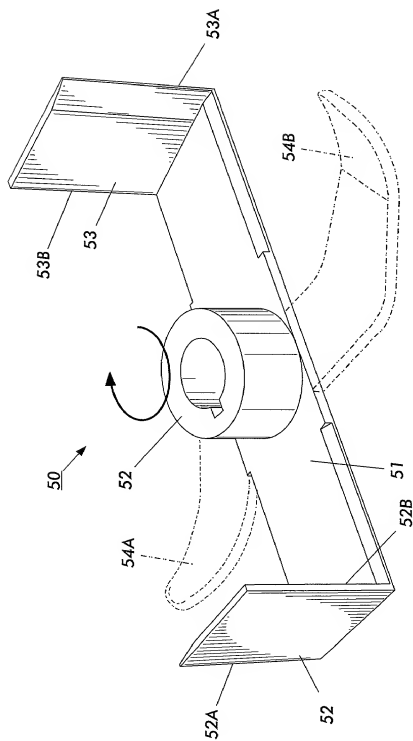


FIG. 4

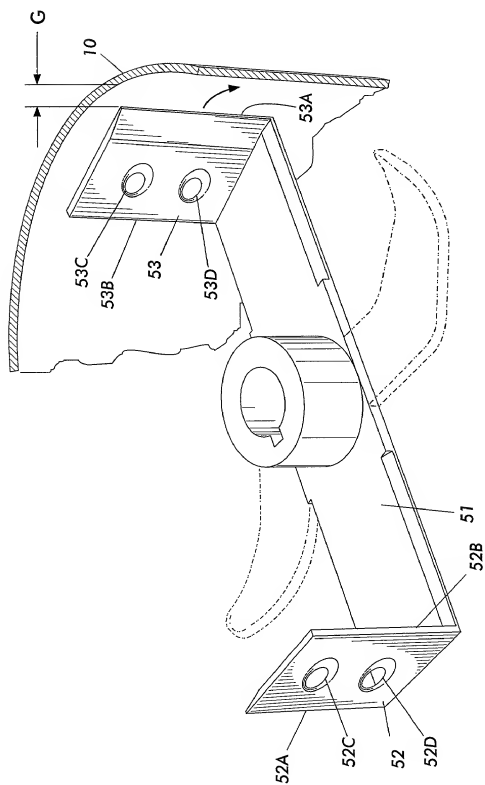


FIG. 5

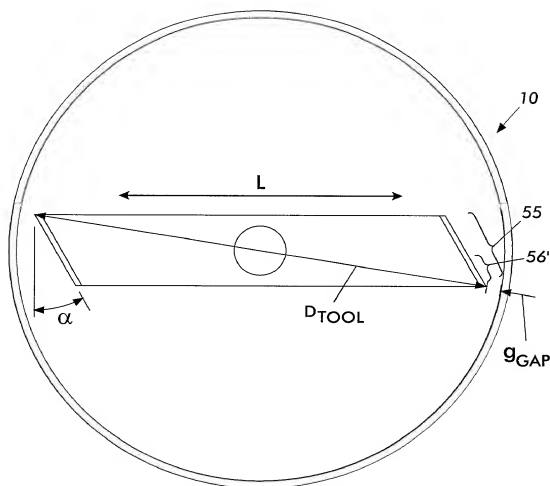


FIG. 6

	H_{TOOL} mm	W_{TOOL} mm	α DEGREES	D_{TOOL} mm	g_{GAP} mm
TOOL 50	63	53	15	220	5
LITTLEFORD	40	53	17	217	6.5

FIG. 7

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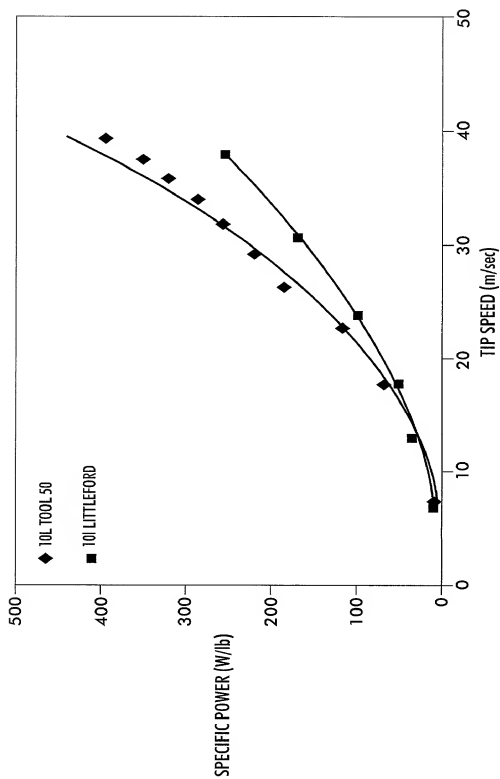


FIG. 8

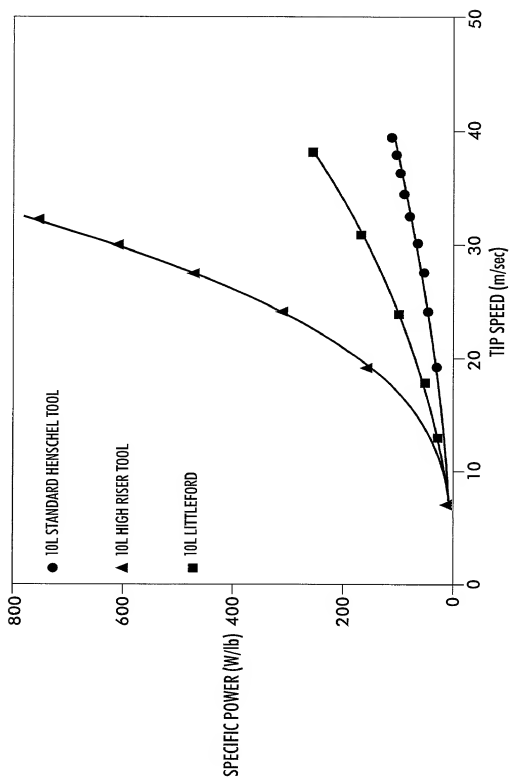


FIG. 9

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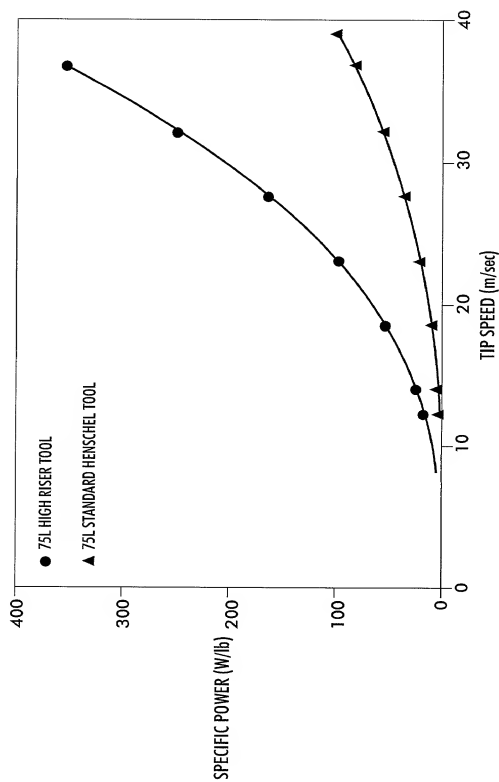


FIG. 10

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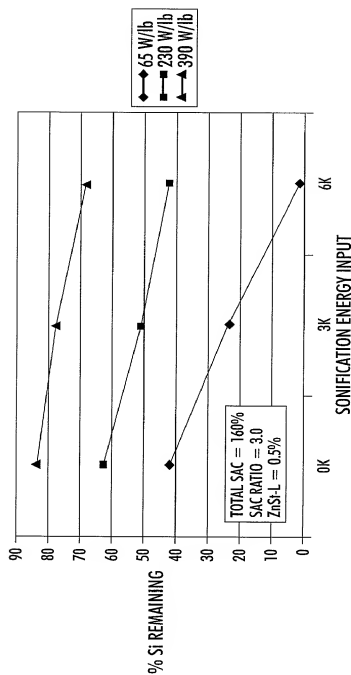


FIG. 11

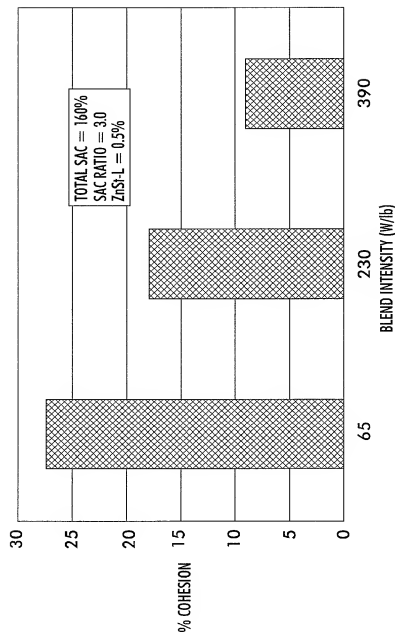


FIG. 12